



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

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**RBE350A94-2700-05-2**

**Job Sheet 199791**



Part No: RBE350A94-2700-05-2

Job Qty: 1 <sup>2</sup> pcs *MLW*

Part Name: Contents Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/30/19

Job Tracking No:

Due Date: 12/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-2700-05 REV C IPP Rev. A 19.03.20 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off   |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|------------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |            |
| 100   | Small Fab - 1               | 1 pcs | 12/30/19   |          | 0.00      | 0.20    | Small Fab - 1         |           | <i>MLW</i> |
|       |                             |       |            |          |           |         | Small Fab - 2         |           |            |
|       |                             |       |            |          |           |         | Small Fab - 3         |           |            |
|       |                             |       |            |          |           |         | Small Fab - 4         |           |            |
|       |                             |       |            |          |           |         | Small Fab - 5         |           |            |
|       |                             |       |            |          |           |         | Small Fab - 6         |           |            |
|       |                             |       |            |          |           |         | Small Fab - 7         |           |            |
|       |                             |       |            |          |           |         | Small Fab - 8         |           |            |
| 110   | QC 5                        | 1 pcs | 12/30/19   |          | 0.00      | 0.00    | QC 5 - 10             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |            |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 58             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 68             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 9              |           |            |
|       |                             |       |            |          |           |         | QC 5 - 50             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 30             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 40             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 61             |           |            |
|       |                             |       |            |          |           |         | QC 5 - 81             |           |            |
| 120   | Packaging 3-1 - Stock - B4B | 1 pcs | 12/30/19   |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           |            |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |            |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |            |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |            |



Container No: S211225



Part: RBE350A94-2700-05-2

Job No: 199791

Serial No/Batch: S211225

Revision: C

Inspector:

Exp Date:

Instructions:

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Date: 09/04/19

**DAS**  
**40**  
**9-59**

SFP 04 2019

Plex 8/30/19 1:00 PM Dart.lajeunesse.marie

|                                    |                              |                   |                   |                                                                                                                                                                                                                                                                       |       |          |           |                 |      |
|------------------------------------|------------------------------|-------------------|-------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|----------|-----------|-----------------|------|
|                                    |                              |                   |                   | Packaging 3 - 5 - B4B                                                                                                                                                                                                                                                 |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 6 - B4B                                                                                                                                                                                                                                                 |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 7 - B4B                                                                                                                                                                                                                                                 |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 8 - B4B                                                                                                                                                                                                                                                 | DAS   |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 9 - B4B                                                                                                                                                                                                                                                 | 28    |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 10 - B4B                                                                                                                                                                                                                                                | 9-89  |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 11 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 12 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 13 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 14 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 15 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 16 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 17 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 18 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 19 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 20 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 21 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 22 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 23 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 24 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 25 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | Packaging 3 - 26 - B4B                                                                                                                                                                                                                                                |       |          |           |                 |      |
|                                    |                              |                   |                   | 130 QC 21 - SA                                                                                                                                                                                                                                                        | 1 pcs | 12/30/19 | 0.00 0.00 | QC 21 - SA - 21 | DAS  |
|                                    |                              |                   |                   |                                                                                                                                                                                                                                                                       |       |          |           | QC 21 - SA - 70 | 21   |
|                                    |                              |                   |                   |                                                                                                                                                                                                                                                                       |       |          |           | QC 21 - SA - 53 | 9-89 |
|                                    |                              |                   |                   | Part Op 100 - 1-Engrave placard using Laser engraver as per DWG, Sheet 5. ***NOTE*** Use PDF<br>Descriptions: 110 - QC5- Inspect part completeness to step on W/O<br>120 - Identify as per dwg & Stock Location:<br>130 - QC21- Final Inspection - Work Order Release |       |          |           |                 |      |
| <b>Job BOM</b>                     |                              |                   |                   |                                                                                                                                                                                                                                                                       |       |          |           |                 |      |
| <b>Part / Item</b>                 | <b>Component Name</b>        | <b>Quantity</b>   | <b>Operation</b>  | <b>Container</b>                                                                                                                                                                                                                                                      |       |          |           |                 |      |
| LM922402                           | Plastic, Black & White 1/16" | .3400 sf (.34 ea) | 100-Small Fab - 1 |                                                                                                                                                                                                                                                                       |       |          |           |                 |      |
| <b>Job Allocations</b>             |                              |                   |                   |                                                                                                                                                                                                                                                                       |       |          |           |                 |      |
| <b>Operation</b>                   | <b>Component Part</b>        | <b>Required</b>   | <b>Inventory</b>  | <b>Allocated</b>                                                                                                                                                                                                                                                      |       |          |           |                 |      |
| 100-Small Fab - 1                  | LM922402                     | 0                 | 75                | 0                                                                                                                                                                                                                                                                     |       |          |           |                 |      |
| <b>Part Specifications</b>         |                              |                   |                   |                                                                                                                                                                                                                                                                       |       |          |           |                 |      |
| Specifications could not be found. |                              |                   |                   |                                                                                                                                                                                                                                                                       |       |          |           |                 |      |

GA141A

SEP 05 2019

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Entered: \_\_\_\_\_ Date: \_\_\_\_\_

# WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐



|                                                                                                                                                                                                                                                                                                                                                                                     |                                 |                                                                                                                               |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |               |                        |                  |                                                                        |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|------------------------|------------------|------------------------------------------------------------------------|--|-----------------|---------------|------------------|------------------|---------|-----------------------|---------------|-------------------|----------|-----------|-----------------|---------|--------|----------------------|------|--------|------------------------------|---------------------------------|--------------------|-------------------|---------------|-------------|-----------------|---------|------------|--------------|----------------|--|
| Job: _____<br>Part No. _____                                                                                                                                                                                                                                                                                                                                                        |                                 | <b>DISPOSITION</b><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> |                   | <b>DEPARTMENT/PROCESS</b><br>Skid-tube <input type="checkbox"/> Cross tube <input type="checkbox"/> Eng. (Non-AW) <input type="checkbox"/><br>Machining <input type="checkbox"/> Small Fab <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/><br>Large Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/><br>Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/>                                                                                                                                                                                                                                                                |               |                        |                  | Date : _____ Sequence #: _____ QTY Affected : _____ MRB (QS1042) _____ |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                    |                                 |                                                                                                                               |                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |               |                        |                  | Completed By                                                           |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| <b>Root Cause</b><br>Operator <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Preservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |                                 |                                                                                                                               |                   | <b>FAULT CATEGORY</b><br><table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table> |               |                        |                  |                                                                        |  | Pressure/Forced | Contamination | Power Loss/Surge | Positioned Wrong | Bending | Misaligned/off center | Folio/Program | Outside Tolerance | Crushing | BOM/Route | Grain Direction | Drawing | Cracks | Broken/Damage/Defect | Weld | Finish | Crimp/Kink/Ripple/Wave/Twist | Incomplete/Unclear Instructions | Wrong Stock Pulled | Part Lost/Missing | Marks/Chatter | Drill Holes | Out of Sequence | Misread | Mislabeled | Fit/Function | Off-set/Set-up |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |                                 |                                                                                                                               |                   | Pressure/Forced                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Contamination | Power Loss/Surge       | Positioned Wrong |                                                                        |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Bending                                                                                                                                                                                                                                                                                                                                                                             | Misaligned/off center           | Folio/Program                                                                                                                 | Outside Tolerance |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |               |                        |                  |                                                                        |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Crushing                                                                                                                                                                                                                                                                                                                                                                            | BOM/Route                       | Grain Direction                                                                                                               | Drawing           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |               |                        |                  |                                                                        |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Cracks                                                                                                                                                                                                                                                                                                                                                                              | Broken/Damage/Defect            | Weld                                                                                                                          | Finish            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |               |                        |                  |                                                                        |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Crimp/Kink/Ripple/Wave/Twist                                                                                                                                                                                                                                                                                                                                                        | Incomplete/Unclear Instructions | Wrong Stock Pulled                                                                                                            | Part Lost/Missing |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |               |                        |                  |                                                                        |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Marks/Chatter                                                                                                                                                                                                                                                                                                                                                                       | Drill Holes                     | Out of Sequence                                                                                                               | Misread           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |               |                        |                  |                                                                        |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Mislabeled                                                                                                                                                                                                                                                                                                                                                                          | Fit/Function                    | Off-set/Set-up                                                                                                                |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |               |                        |                  |                                                                        |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Other/Details: _____                                                                                                                                                                                                                                                                                                                                                                |                                 |                                                                                                                               |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |               | Lead hand / Supervisor |                  |                                                                        |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |                                 |                                                                                                                               |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |               | QC / QA Coordinator    |                  |                                                                        |  |                 |               |                  |                  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |